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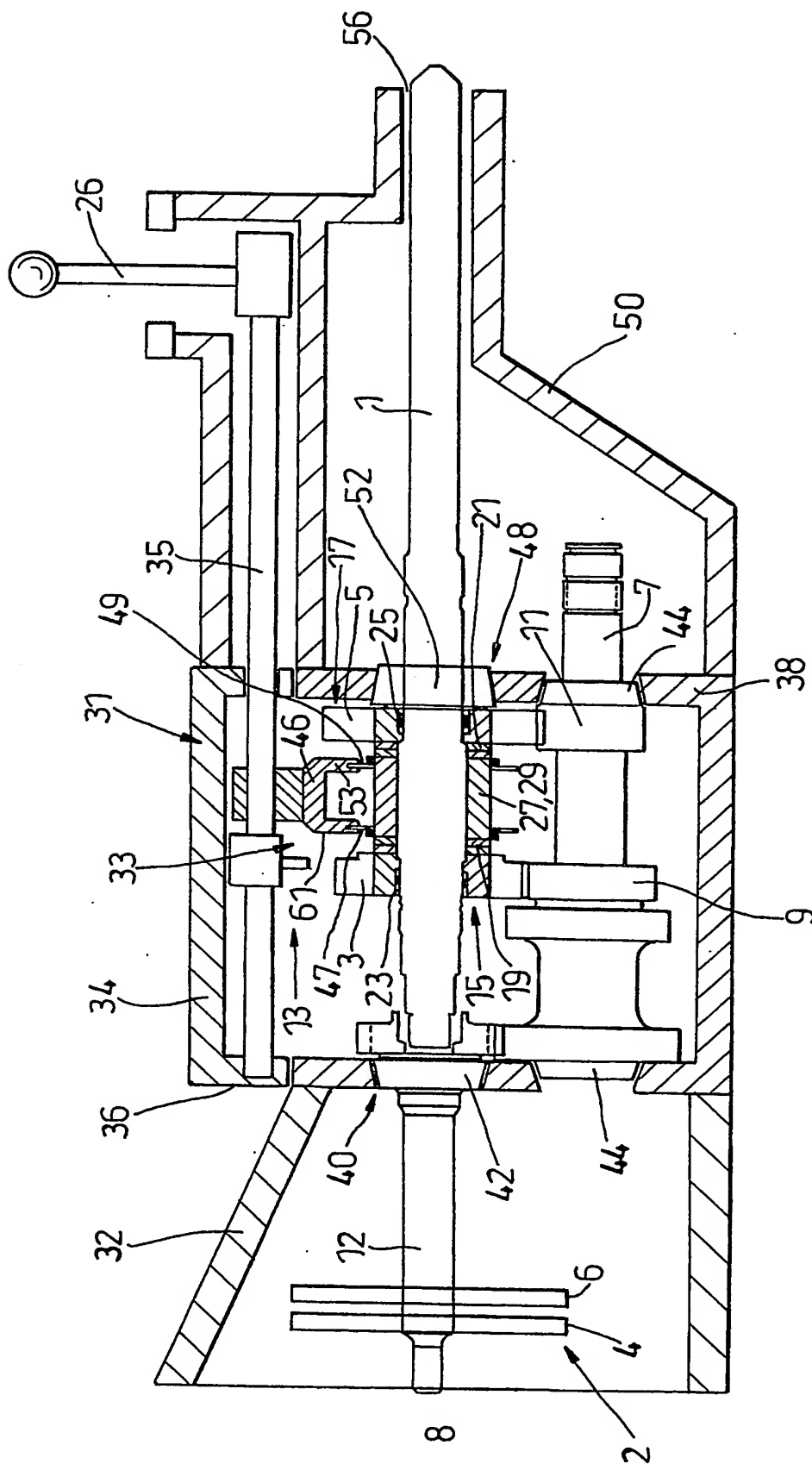


Fig. 1b

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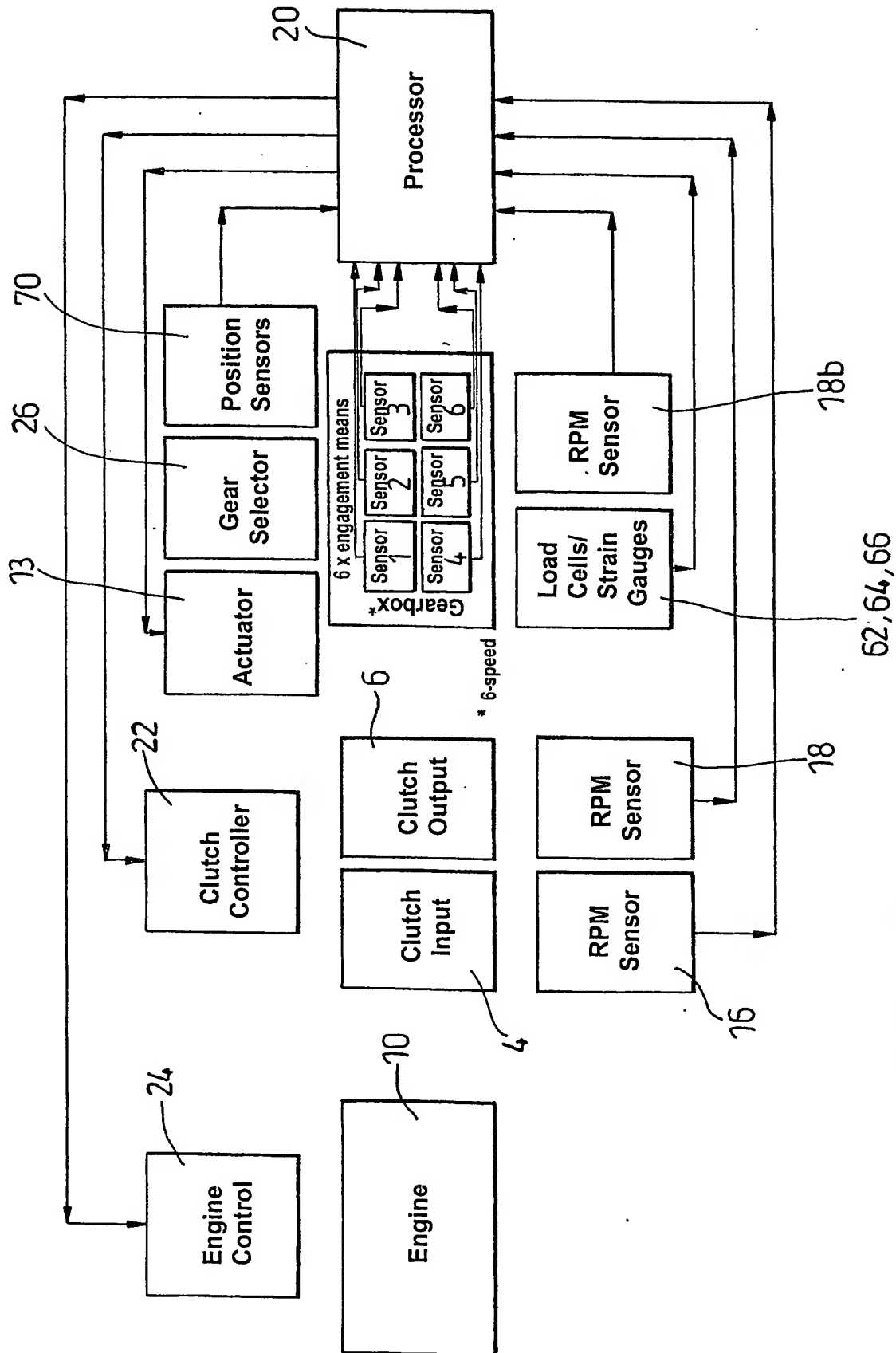


Fig. 1c

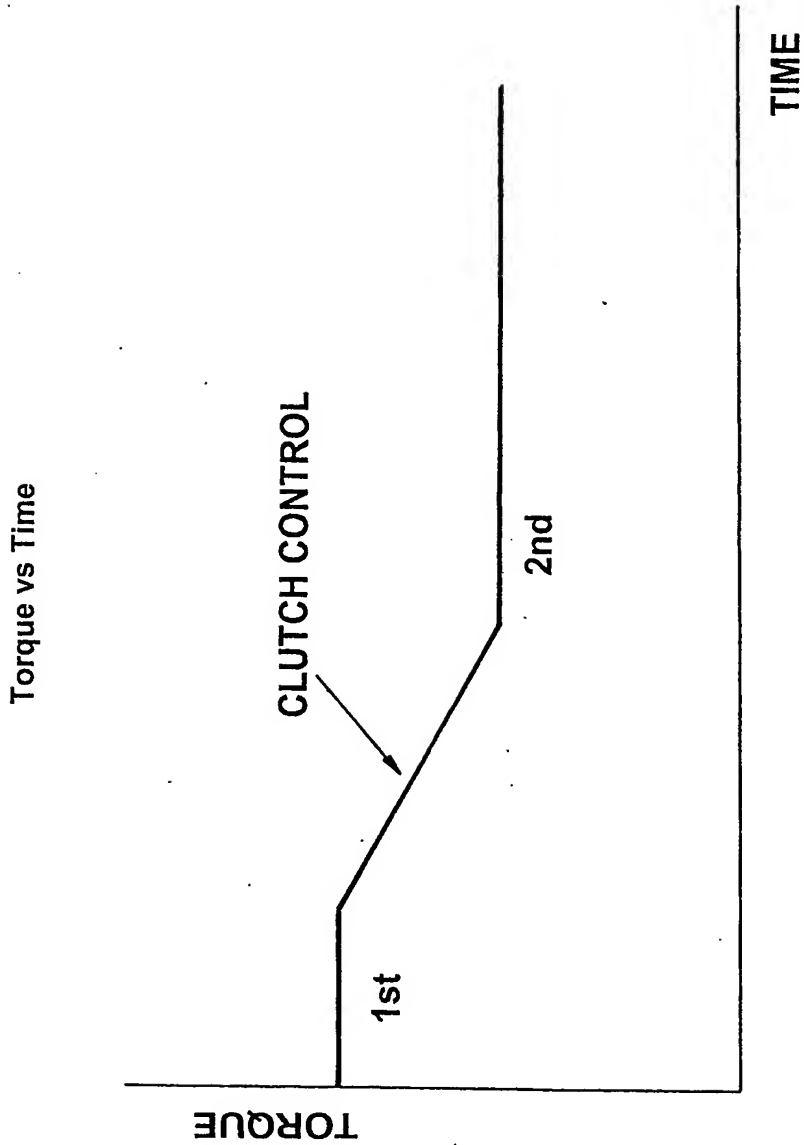
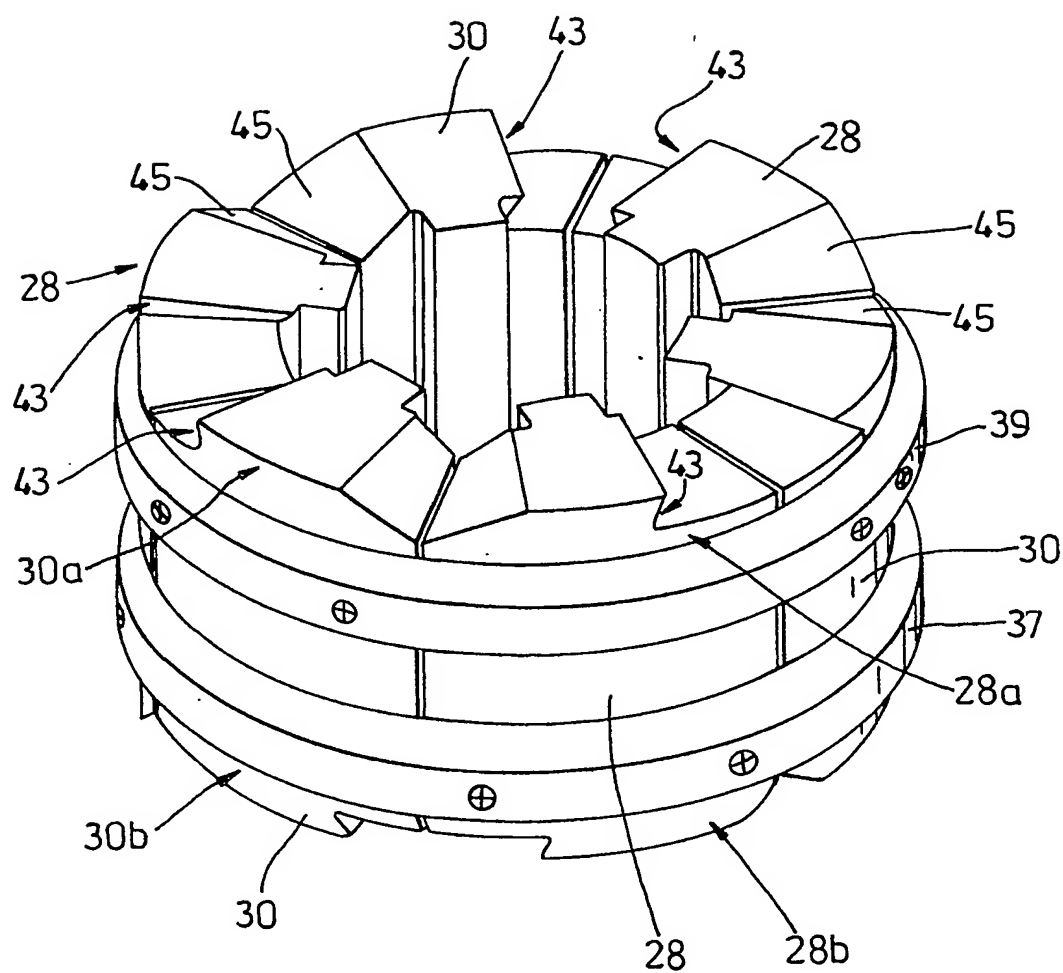


Fig. 1d

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*Fig. 2*

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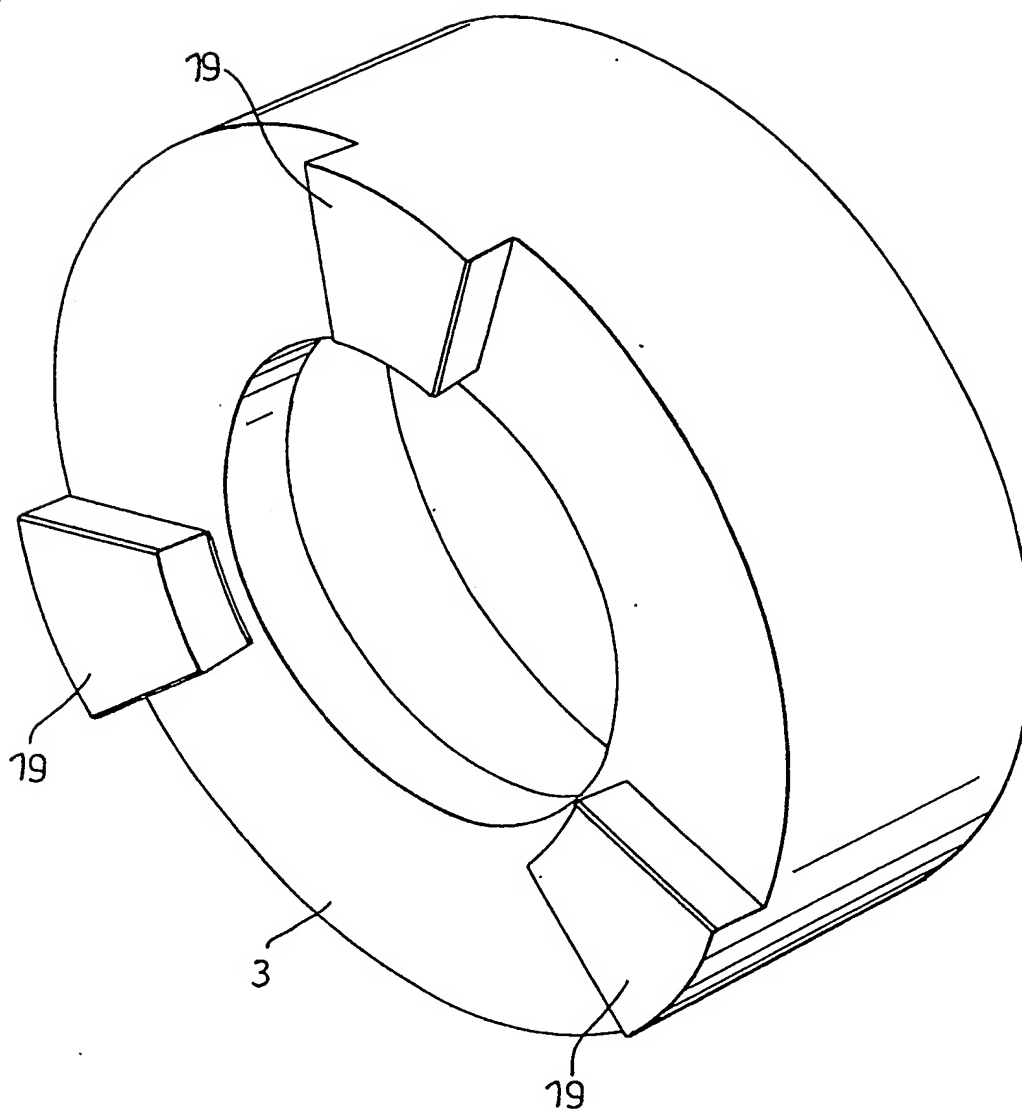


Fig. 3

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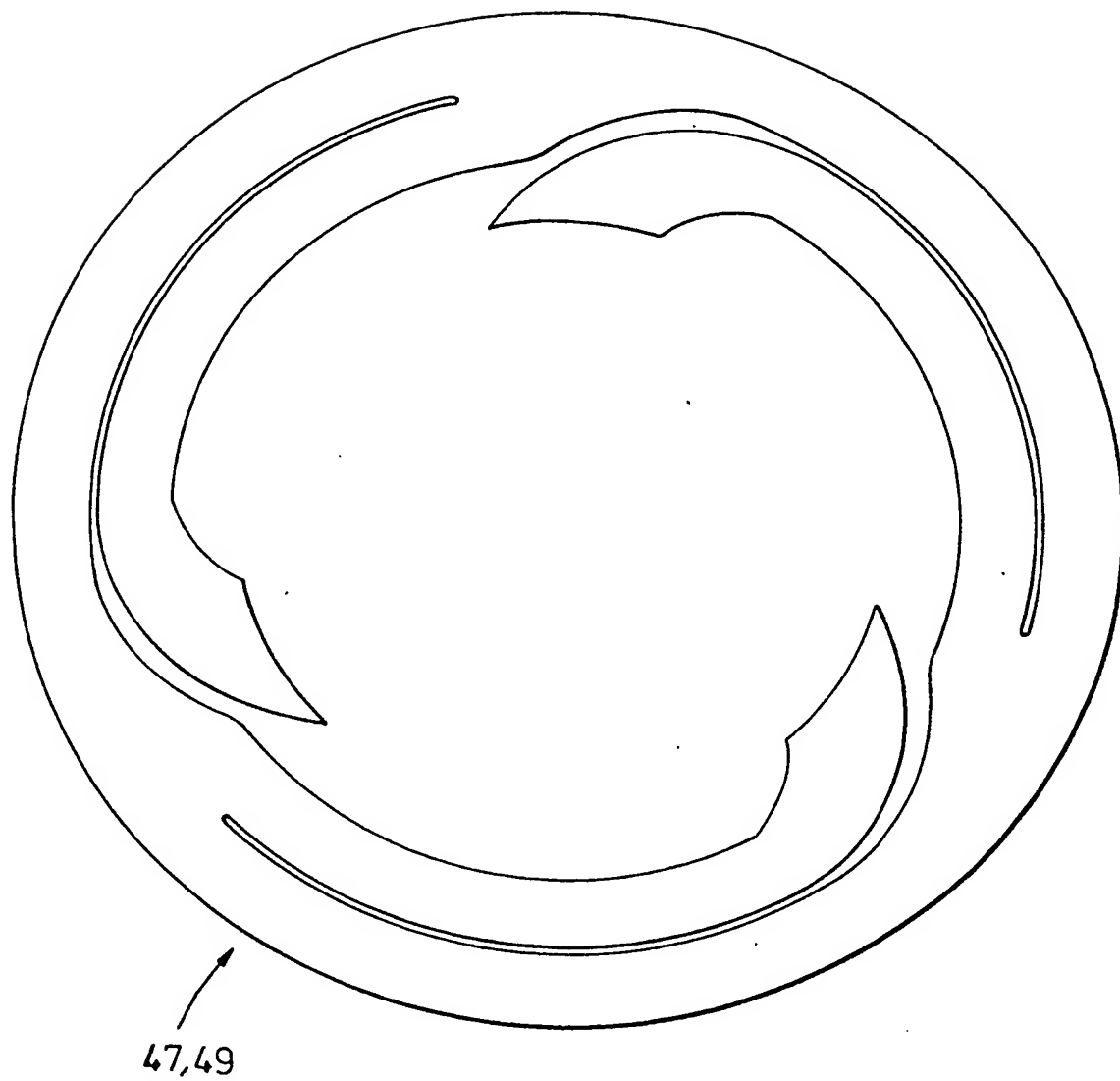
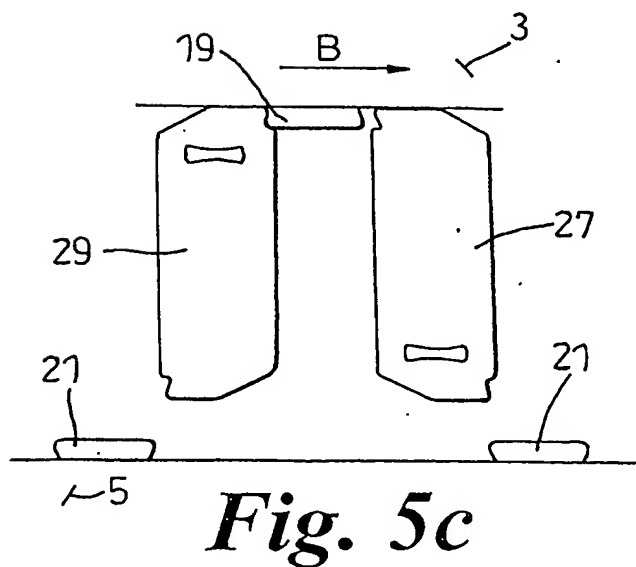
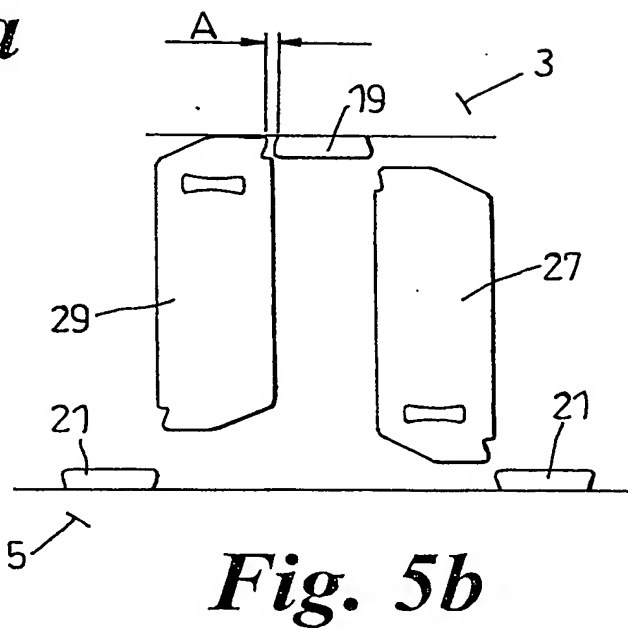
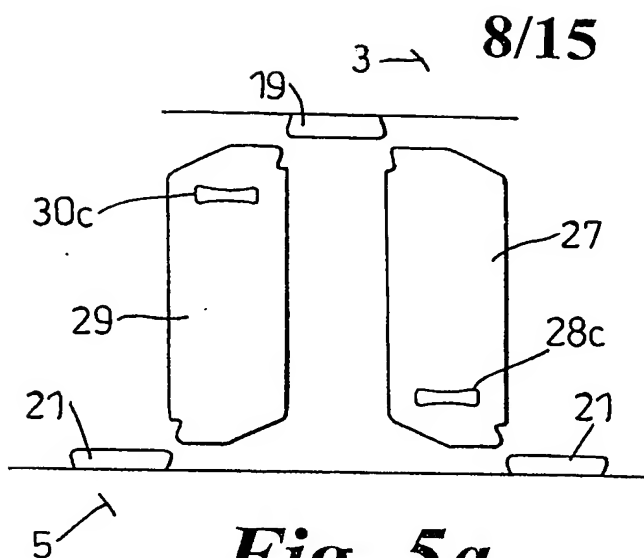
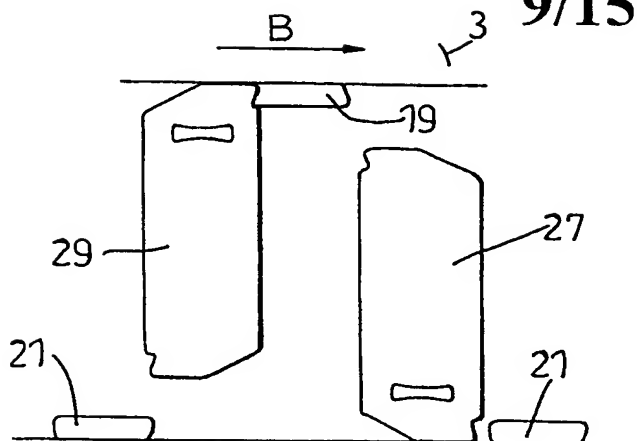


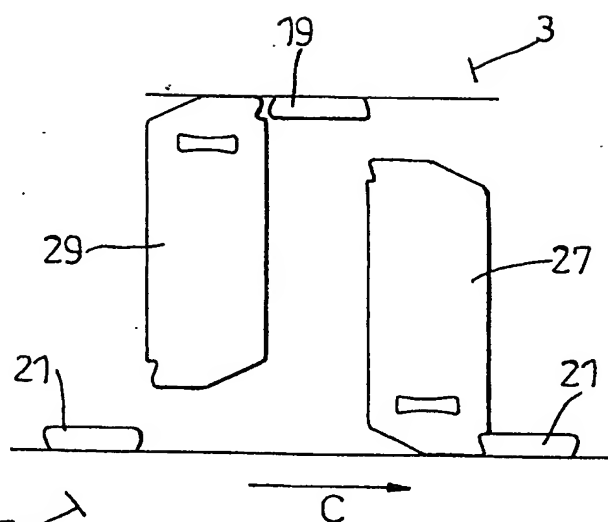
Fig. 4



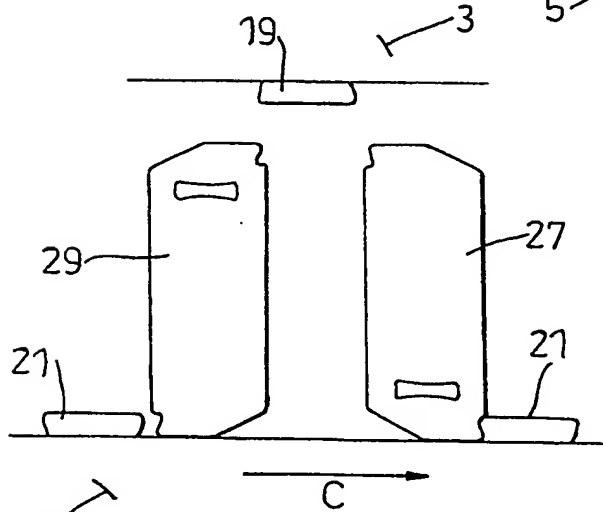
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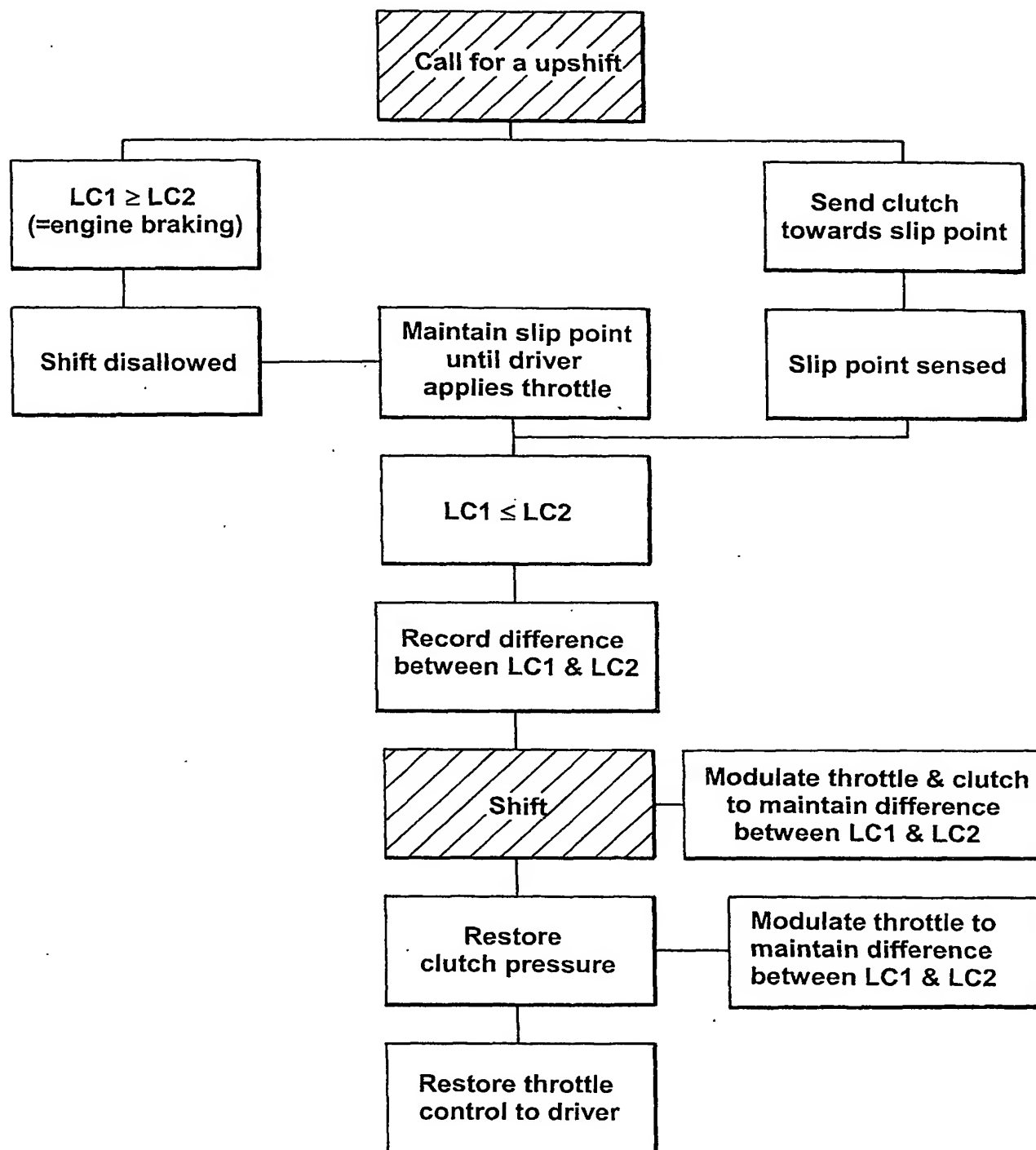
5 *Fig. 5d*

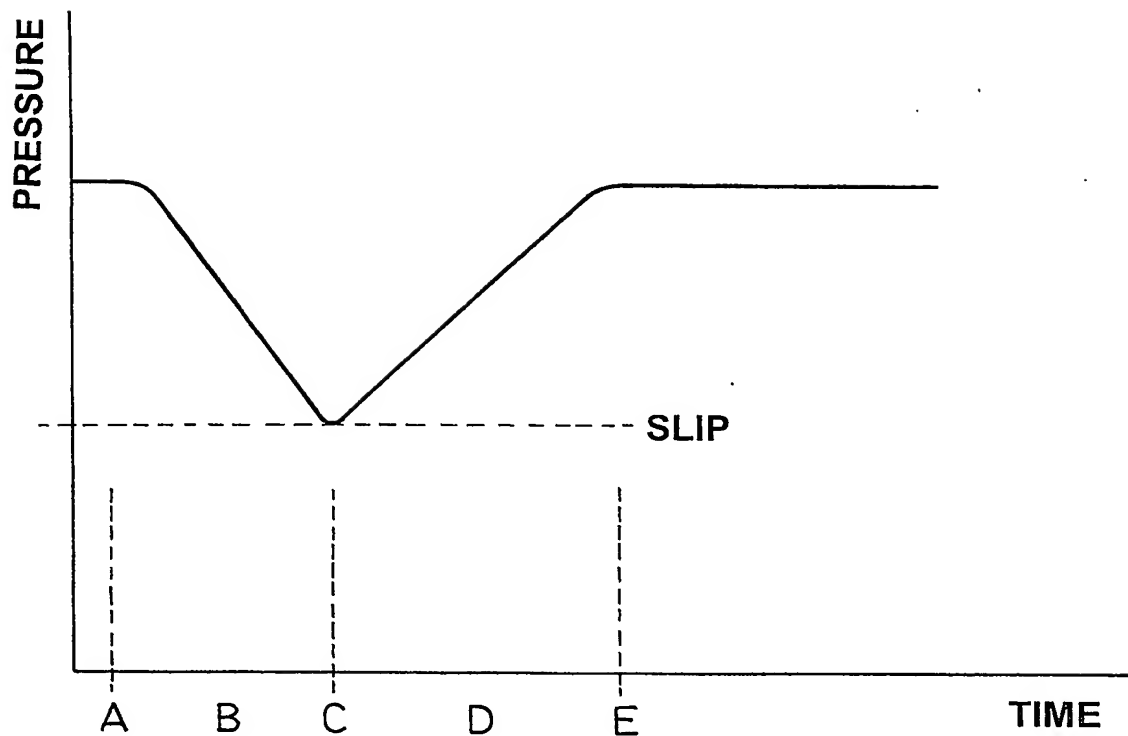


5 *Fig. 5e*



5 *Fig. 5f*

10/15**Load Cell (LC) Fail Safes*****Fig. 6***

11/15**Clutch pressure vs Time**

A = Detect call for shift

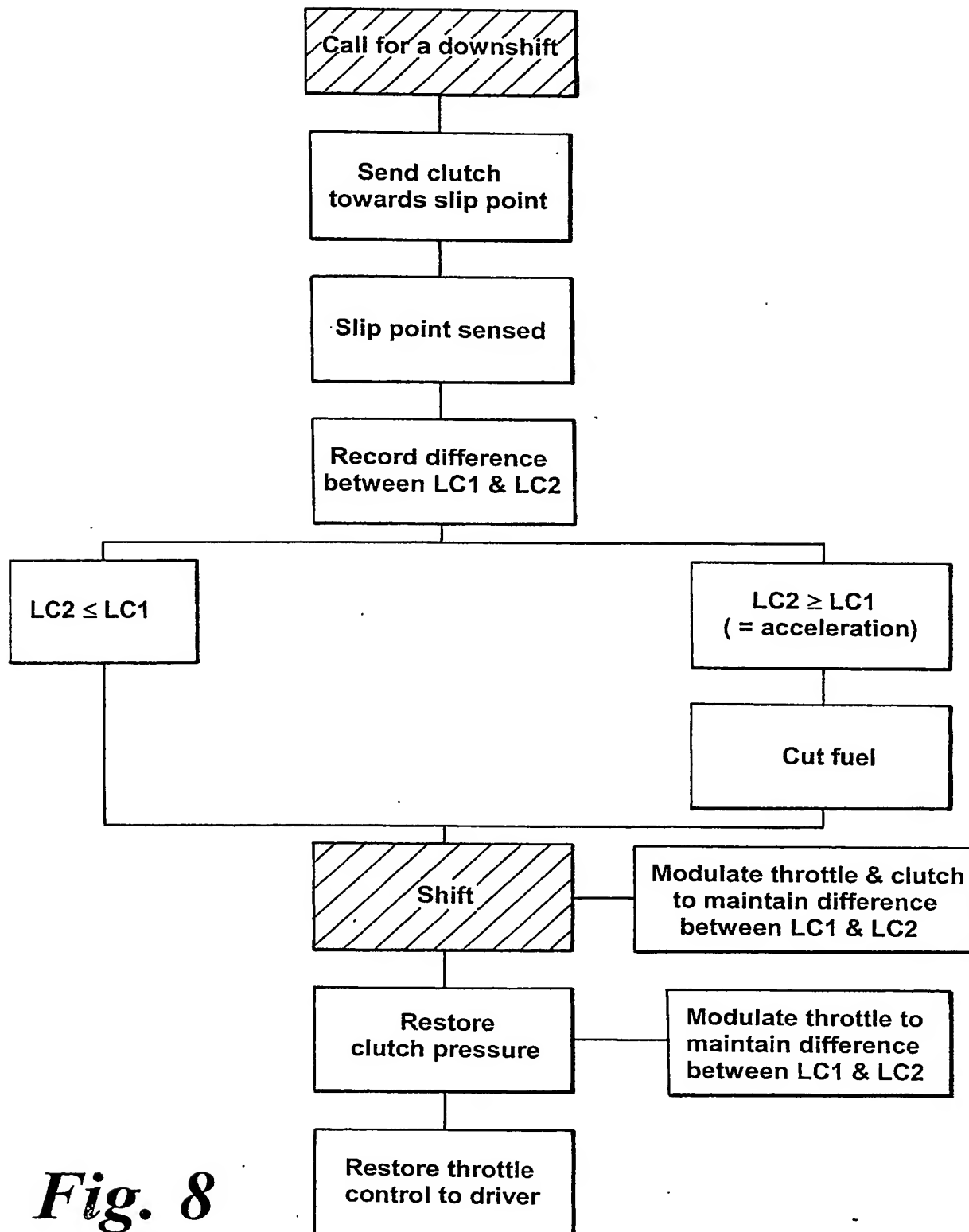
B = Reduce clutch pressure

C = Detect slip and shift

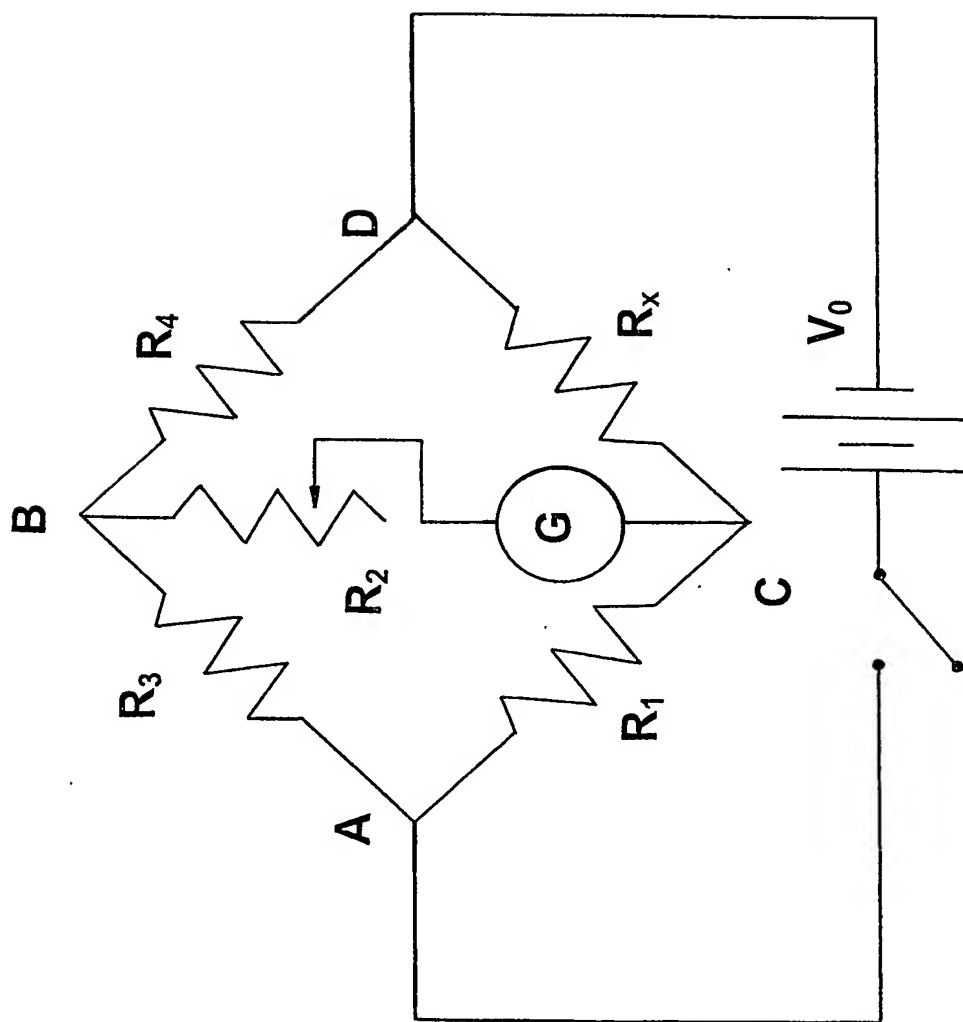
D = Restore clutch pressure

E = Pressure restored; driver control restored

Fig. 7

12/15**Load Cell (LC) Fail Safes****Fig. 8**

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*Fig. 9*

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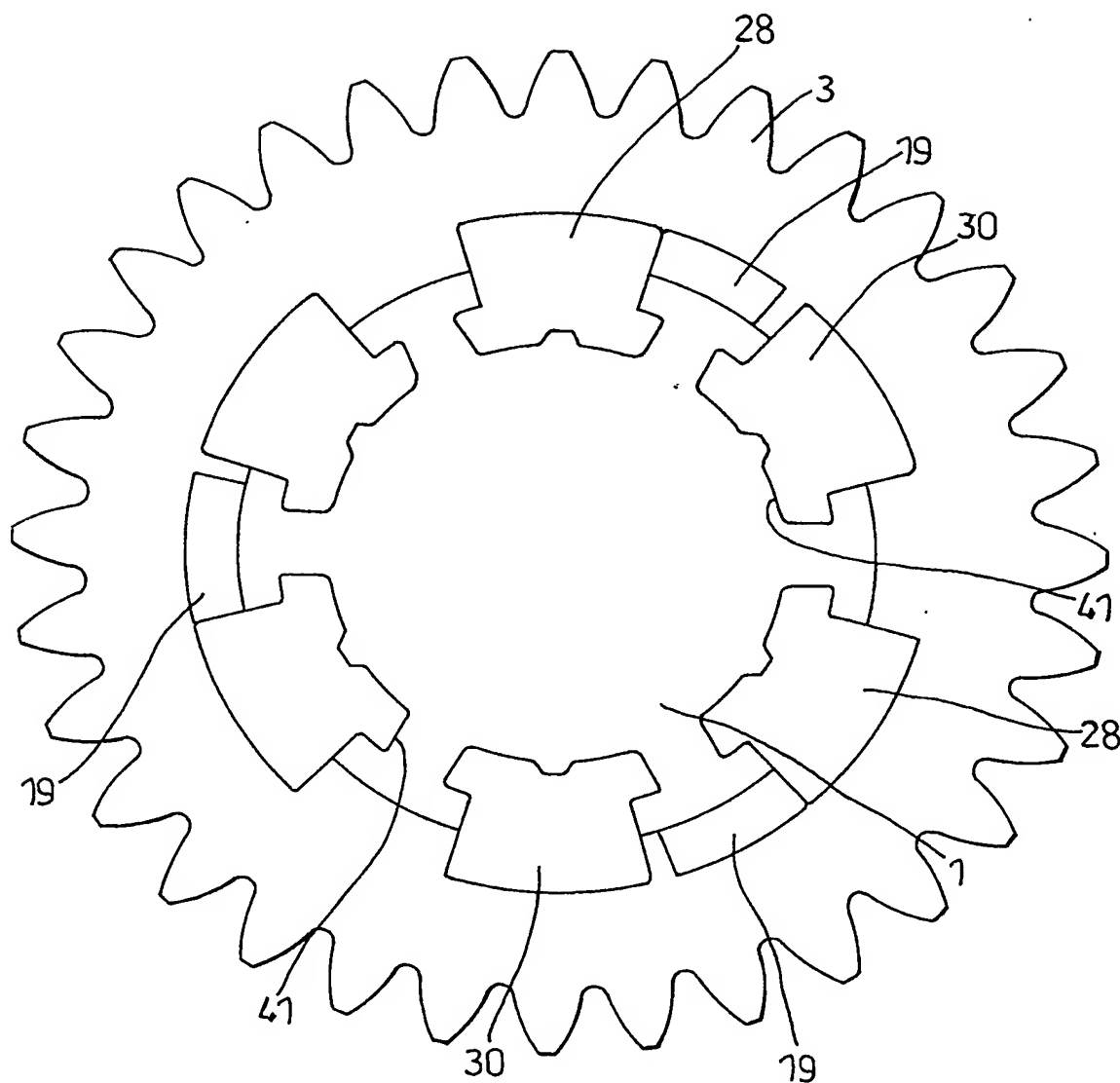


Fig. 10

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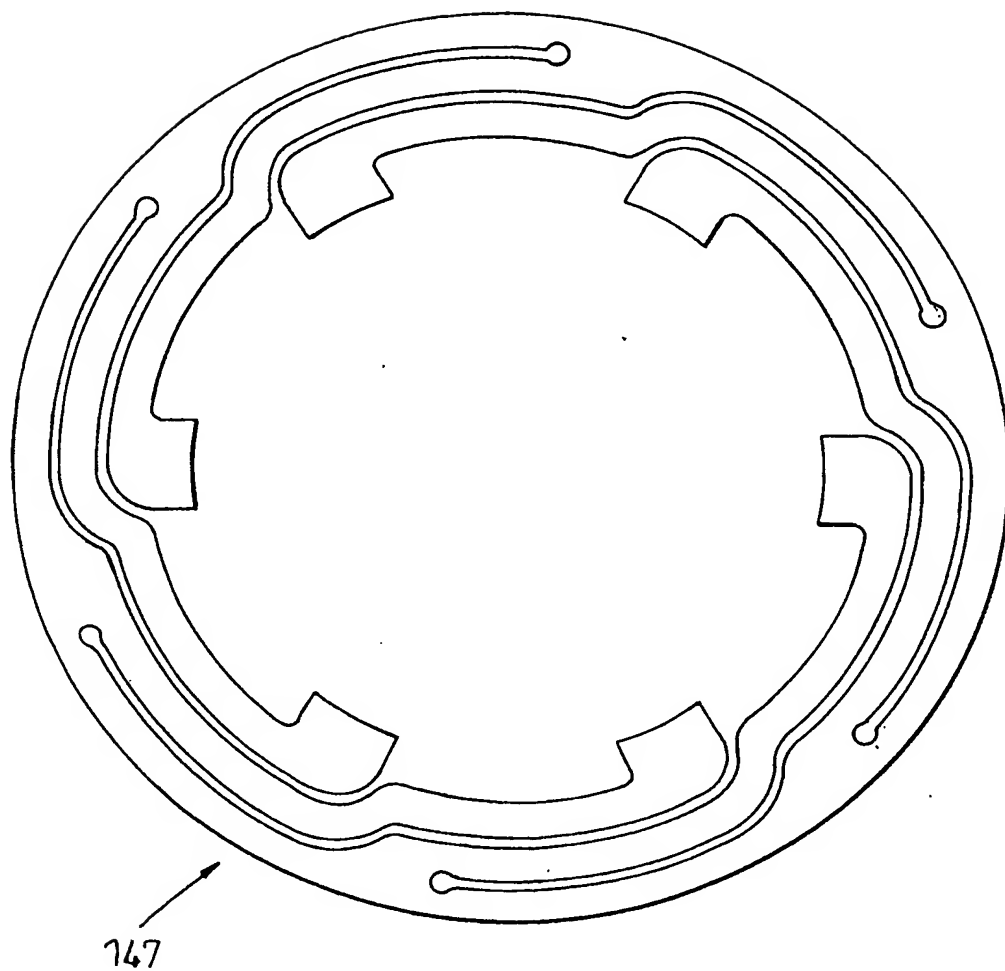


Fig. 11